Industry

Technical Data Sheet

Sika® Activator

Technical product data:

Chemical base	solvent-based adhesion promoter
Colour	transparent, clear
Density (DIN 51757)	0,71 kg/l approx.
Viscosity	2 mPas
Flash point (DIN 51755)	-4°C
Application temperature	+5°C to +25°C
Drying time (23°C / 50% R.H.)	10 mins. to 24 h at temperatures over 15°C 30 mins. to 24 h at temperatures below 15°C
Storage	store in sealed container in a cool dry place
Shelf life	12 months
Transport	classified as hazardous substance, Safety Data Sheet is available from Sika on request

Description:

Sika® Activator is a cleansing and activating agent specifically formulated for the treatment of bond faces in direct glazing work prior to application of various Sika® polyurethane adhesives.

Areas of application:

Sika® Activator is used to clean and give improved adhesion on glass, ceramic-coated glass, the cut face of old polyurethane adhesive beads, polyurethane-coated window glass and paints.

Important note:

Sika® Activator contains solvent, which may dull the surface finish of some freshly applied paints. Preliminary trials should be carried out. If Sika® Activator is accidentally splashed onto adjacent surfaces, wipe off immediately with a clean, dry cloth. Never apply to porous substrates. Sika® Activator may not dry completely on porous surfaces, and this will prevent the adhesive or sealant from curing properly. Where necessary, adjacent porous surfaces should be masked off.

Method of application:

Wipe bond faces with a clean lint-free cloth or absorbent paper towel moistened with Sika® Activator.
N.B.: Apply Sika® Activator sparingly, and apply once only. Wipe off any excess with a clean, dry cloth or paper towel. Reseal container tightly after use. Prolonged exposure to atmospheric moisture will cause Sika® Activator to become inactive.
Coverage: 40 g per m² approx.

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the current Safety Data Sheet containing physical, ecological, toxicological and other safety-related data for the appropriate type of substance.

Further information:

Copies of the following publications are available on request:
– Sika Primer Chart
– Safety Data Sheet

Note:

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.