

PRODUCT DATA SHEET

SikaGrind® T-1820

Efficient grinding aid and quality improver for the production of cement

DESCRIPTION

SikaGrind® T1820 is a chloride free liquid cement additive to allow easier grinding of cement and enhance the quality of all types of cement.

SikaGrind® T1820 has been specifically developed to obtain cements with increased early and final strengths. SikaGrind® T1820 is powered by Sika® ViscoCrete® to optimize the efficiency of modern separators and cement mills.

USES

SikaGrind® T1820 is used in the grinding of cement to:

- Improve the production rate of the cement grinding system
- Improve the efficiency of the mill and separator
- Enhance the quality of the cement

CHARACTERISTICS / ADVANTAGES

SikaGrind® T1820 is a very effective dispersant with the following characteristics:

- Neutralisation of electrical charges on the surface of the cement particles
- Separation of the cement particles

SikaGrind® T1820 provides the following advantages in the cement production:

- Higher efficiency of the plants (tons per hour) due to reduced grinding time per ton
- Higher separator efficiency due to improved dispersion

- Faster achievement of the desired cement fineness
- Reduced particle fraction > 32µ of the ground cement
- Reduced re-agglomeration of the cement particles
- Less accumulation of material on grinding equipment (grinding balls and mill)
- Cost savings due to a lower power consumption per ton
- Easier handling and minimized problems with “plugging” due to improved flow characteristics
- Improved self-levelling of the cement in the silo

SikaGrind® T1820 gives the following advantages to the finished cement :

- Reduced handling costs especially on pneumatic conveying systems
- Reduced risk of hydration in the silo
- Easier discharge of the silos
- Optimum cement granulometry (reduced quantity of “over-milled” particles)
- Increased early strengths
- Improved final strengths
- Allows economic cement design with clinker replacements
- Reduced water demand
- Uniform air entrainment in the stated dosage range
- Consistent setting times

APPROVALS / STANDARDS

SikaGrind® T1820 is produced under Quality management systems according to EN ISO 9001.

PRODUCT INFORMATION

Chemical Base	Blend of amines and polymers
Packaging	1000 kg IBC Bulk deliveries
Appearance / Colour	Clear brown liquid
Shelf Life	At least 12 months in undamaged, unopened and sealed original contain-

ers when stored at temperatures between +5°C and +35°C. Protect from frost, direct sunlight and contamination.

Storage Conditions	When delivered in bulk, the tanks and equipment used must be free from contaminants.
Density	1.04 +/- 0.03 kg/l (at +20°C)
pH-Value	11.0 +/- 1

APPLICATION INFORMATION

Recommended Dosage	Typical dosage rates of SikaGrind® T1820 are between 0.3 - 0.6 kg per tonne of cement (0.03% - 0.06% of total weight = cement clinker + additions). The optimum dosage, which changes according to the properties of each clinker source, type of cement and other plant variables, should be determined in Plant trials according to the desired properties of the cement. For consistent results, SikaGrind® T1820 must be accurately dispensed.
Compatibility	Cements treated with SikaGrind®T1820 are compatible in concretes produced with all commercial admixtures including air entrainers, water reducers, retarders and superplasticizers. The performance of concrete admixtures is not adversely affected by the use of SikaGrind®T1820.
Dispensing	SikaGrind® T1820 is added into the grinding mill (first or second compartment), onto the clinker feeding channel or sprinkled / dropped onto the clinker (raw material) on the conveyor belt. Suitable dosage pumps with adjustable flow rates should be used for accurate dosing. Note: Periodically, the end of the additive tube should be checked to ensure, that it is not blocked with cement clinker/dust.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY HEALTH AND SAFETY

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal

conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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