According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikafloor 390N/390ECFN Thixo (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Epoxy coating, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier Sika South Africa (Pty) Ltd

> 9 Hocking Place Westmead 3608 Pinetown South Africa

Telephone +27 (0)31 792 6500 Telefax +27 (0)31 700 1760 E-mail address of person headoffice@za.sika.com

1.4 Emergency telephone number

responsible for the SDS

+27 76 920 1930

## **SECTION 2: Hazards identification**

: Mixture Type of product

### 2.1 Classification of the substance or mixture

#### Classification (SANS 10234)

Acute toxicity, Category 4 H302: Harmful if swallowed. Acute toxicity, Category 4 H332: Harmful if inhaled.

Skin corrosion, Sub-category 1B H314: Causes severe skin burns and eye damage.

Serious eye damage, Category 1 H318: Causes serious eye damage. H317: May cause an allergic skin reaction. Skin sensitisation, Category 1 Long-term (chronic) aquatic hazard, Cat-H412: Harmful to aquatic life with long lasting efegory 3 fects.

## 2.2 Label elements

### Labelling (SANS 10234)

Hazard pictograms



Signal word Danger

H302 + H332 Harmful if swallowed or if inhaled. Hazard statements

H314 Causes severe skin burns and eye damage.

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting ef-

fects.

Precautionary statements : Prevention:

P261 Avoid breathing dust/ fume/ gas/ mist/ va-

pours/ spray.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/

eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immedi-

ately all contaminated clothing. Rinse skin

with water.

P304 + P340 + P310 IF INHALED: Remove person to fresh

air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously

with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a

POISON CENTER/ doctor.

Hazardous components which must be listed on the label:

2-Propenenitrile, reaction products with 1,3-benzenedimethanamine

Adduct XA-P (epoxy amine adduct, polymer)

3-aminomethyl-3,5,5-trimethylcyclohexylamine

Cashew, nutshell liq.

m-phenylenebis(methylamine)

#### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## **SECTION 3: Composition/information on ingredients**

## 3.2 Mixtures

### **Hazardous components**

Chemical name	CAS-No. EC-No. Registration number	Classification (SANS 10234)	Concentration (% w/w)
2-Propenenitrile, reaction products with 1,3-benzenedimethanamine	90530-16-8 292-054-9 01-2120125135-69- XXXX	Acute Tox.4; H302 Acute Tox.4; H332 Acute Tox.4; H312 Skin Corr.1B; H314 Skin Sens.1; H317 Aquatic Chronic3; H412	>= 25 - < 40

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Adduct XA-P (epoxy amine adduct, polymer)	110839-13-9	Acute Tox.4; H302 Skin Sens.1; H317 Aquatic Chronic3; H412	>= 25 - < 40
benzyl alcohol	100-51-6 202-859-9 01-2119492630-38- XXXX	Acute Tox.4; H302 Acute Tox.4; H332 Eye Irrit.2; H319	>= 20 - < 25
3-aminomethyl-3,5,5- trimethylcyclohexylamine	2855-13-2 220-666-8 01-2119514687-32- XXXX	Acute Tox.4; H302 Skin Corr.1B; H314 Eye Dam.1; H318 Skin Sens.1A; H317	>= 10 - < 20
Cashew, nutshell liq.	8007-24-7 01-2119502450-57- XXXX	Acute Tox.4; H302 Acute Tox.4; H312 Skin Irrit.2; H315 Eye Dam.1; H318 Skin Sens.1A; H317	>= 2,5 - < 3
m-phenylenebis(methylamine)	1477-55-0 216-032-5 01-2119480150-50- XXXX	Acute Tox.4; H302 Acute Tox.4; H332 Skin Corr.1B; H314 Skin Sens.1; H317 Aquatic Chronic3; H412	>= 1 - < 2,5

For explanation of abbreviations see section 16.

### **SECTION 4: First aid measures**

### 4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul-

ty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

**Symptoms** : Gastrointestinal discomfort

> Respiratory disorder Allergic reactions

Headache **Dermatitis** 

See Section 11 for more detailed information on health effects

and symptoms.

Risks : Health injuries may be delayed.

> corrosive effects sensitising effects

Harmful if swallowed or if inhaled. May cause an allergic skin reaction. Causes serious eve damage.

Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

**SECTION 5: Firefighting measures** 

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

#### **SECTION 6: Accidental release measures**

## 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

## **SECTION 7: Handling and storage**

## 7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.

Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing.

For personal protection see section 8. Persons with a history of skin sensitisation problems or asth-

ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical

products

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

sealed and kept upright to prevent leakage. Store in accord-

ance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

## **SECTION 8: Exposure controls/personal protection**

#### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

## Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used. Ensure adequate ventilation, especially in confined areas.

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

## **SECTION 9: Physical and chemical properties**

## 9.1 Information on basic physical and chemical properties

Physical state liquid Colour light yellow Odour amine-like

Melting point/range / Freezing :

point

No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

: No data available

Flash point > 101 °C

Method: closed cup

Auto-ignition temperature No data available

Decomposition temperature No data available

> 11 (20 °C) рΗ

Concentration: 100 %

**Viscosity** 

Viscosity, dynamic ca. 900 mPa.s (20 °C)

Viscosity, kinematic > 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility insoluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure 0.07 hPa

Density ca. 1,05 g/cm3 (20 °C)

Relative vapour density No data available

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

### 9.2 Other information

No data available

## **SECTION 10: Stability and reactivity**

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

## 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

## 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

## **SECTION 11: Toxicological information**

## 11.1 Information on toxicological effects

## **Acute toxicity**

Harmful if swallowed or if inhaled.

## **Components:**

### 2-Propenenitrile, reaction products with 1,3-benzenedimethanamine:

Acute oral toxicity : LD50 Oral (Rat): 917 mg/kg

Acute inhalation toxicity : LC50 (Rat): 1,85 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): 1.493 mg/kg

### Adduct XA-P (epoxy amine adduct, polymer):

Acute oral toxicity : LD50 Oral (Rat): 300 - 2.000 mg/kg

Method: OECD Test Guideline 423

benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1.620 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4,178 mg/l

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

Exposure time: 4 h

Test atmosphere: dust/mist

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : Acute toxicity estimate: 1.030 mg/kg

Method: Acute toxicity estimate according to Regulation (EC)

No. 1272/2008

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

LD50 (Rabbit): > 2.000 - 5.000 mg/kg

Cashew, nutshell liq.:

Acute oral toxicity : LD50 Oral (Rat): 500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 2.000 mg/kg

m-phenylenebis(methylamine):

Acute oral toxicity : LD50 Oral (Rat): 930 mg/kg

Acute inhalation toxicity : LC50 (Rat): 1,34 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 Dermal (Rat): > 3.100 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

### STOT - repeated exposure

Not classified based on available information.

## **Aspiration toxicity**

Not classified based on available information.

## **SECTION 12: Ecological information**

## 12.1 Toxicity

## Components:

## benzyl alcohol:

: LC50 (Fish): > 100 mg/l Toxicity to fish

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

# 3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100

Exposure time: 72 h

NOEC (Desmodesmus subspicatus (green algae)): 1,5 mg/l

Exposure time: 72 h

### m-phenylenebis(methylamine):

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l

Exposure time: 96 h

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l

Exposure time: 48 h

# 12.2 Persistence and degradability

No data available

# 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

## 12.5 Results of PBT and vPvB assessment

### **Product:**

: This substance/mixture contains no components considered Assessment

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher.

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

#### 12.6 Other adverse effects

### **Product:**

Endocrine disrupting poten-

tial

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

Additional ecological infor-

mation

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

## **SECTION 13: Disposal considerations**

#### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

European Waste Catalogue : 08 01 11\* waste paint and varnish containing organic sol-

vents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated

by dangerous substances

## **SECTION 14: Transport information**

### 14.1 UN number

 ADR
 : UN 2735

 IMDG
 : UN 2735

 IATA
 : UN 2735

14.2 UN proper shipping name

ADR : AMINES, LIQUID, CORROSIVE, N.O.S.

(cyanethylated m-xylylendiamine, 3-aminomethyl-3,5,5-

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

trimethylcyclohexylamine)

IMDG : AMINES, LIQUID, CORROSIVE, N.O.S.

(cyanethylated m-xylylendiamine, 3-aminomethyl-3,5,5-

trimethylcyclohexylamine)

IATA : Amines, liquid, corrosive, n.o.s.

(cyanethylated m-xylylendiamine, 3-aminomethyl-3,5,5-

trimethylcyclohexylamine)

14.3 Transport hazard class(es)

 ADR
 : 8

 IMDG
 : 8

 IATA
 : 8

14.4 Packing group

**ADR** 

Packing group : III
Classification Code : C7
Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)

**IMDG** 

Packing group : III Labels : 8

EmS Code : F-A, S-B

IATA (Cargo)

Packing instruction (cargo : 856

aircraft)

Packing instruction (LQ) : Y841
Packing group : III

Labels : Corrosive

IATA (Passenger)

Packing instruction (passen: 852

ger aircraft)

Packing instruction (LQ) : Y841
Packing group : III

Labels : Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : no

**IMDG** 

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

### 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

## **SECTION 15: Regulatory information**

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered: Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors

Not applicable

REACH - Candidate List of Substances of Very High

None of the components are listed

Concern for Authorisation (Article 59).

(=> 0.1 %).Not applicable

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import

of dangerous chemicals

**REACH Information:** 

All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

- excluded from the regulation, and/or - exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Volatile organic compounds Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: 22,75% w/w

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 22,75% w/w

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

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#### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

#### **SECTION 16: Other information**

#### **Full text of H-Statements**

H302 : Harmful if swallowed. H312 : Harmful in contact with skin.

H314 : Causes severe skin burns and eye damage.

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.

H332 : Harmful if inhaled.

H412 : Harmful to aquatic life with long lasting effects.

#### Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Dam. : Serious eye damage

Eye Irrit. : Eye irritation
Skin Corr. : Skin corrosion
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikafloor 390N/390ECFN Thixo (B)

Revision Date 28.06.2022 Version 2.0 Print Date 29.06.2022

Classification of the mixture:		Classification procedure:
Acute Tox. 4	H302	Calculation method
Acute Tox. 4	H332	Calculation method
Skin Corr. 1B	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

ZA / EN