

# PRODUCT DATA SHEET

# SikaFiber®-618 PPM ZA

#### POLYPROPYLENE MICROFIBRES FOR CONCRETE AND MORTARS

## **DESCRIPTION**

SikaFiber® 618 PPM ZA are 6 mm long monofilament polypropylene fibres for use in concrete and mortars.

### **USES**

For most types of non-structural concrete and cementitious mortars which need to reduce the incidence of shrinkage cracking:

- Ground bearing slabs
- Screeds and overlays
- Renders and plasters
- Precast concrete elements
- Sprayed applications
- Extruded concrete
- Interior and exterior applications

# **CHARACTERISTICS / ADVANTAGES**

- Safe and easy to use
- Improves durability
- Reduces tendency for plastic and drying shrinkage cracking
- Reduces plastic settlement
- Reduces permeability
- Reduces slab curling
- Increases impact resistance
- Reduces spalling at high temperatures

# **PRODUCT INFORMATION**

100 % polypropylene
600 g bag. Refer to current price list for packaging variations
Transparent fibres
24 months from date of production
The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between + 5 °C and +35 °C. Always refer to packaging.
~0,91 g/cm3
Diameter 18 μm Length 6 mm
Class 1a: Mono-filamented (EN 14889-2)
~160 °C

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#### **TECHNICAL INFORMATION**

Specific tensile strength	~52 cN/tex
Recommended Dosage	~600 g per m3 concrete/mortar
Dispensing	<ul> <li>Add the fibres with the dry aggregates taking care to evenly distribute the fibres throughout the mix.</li> <li>The fibres can be added when all the mix components have been added, although the mixing time will need to be increased to ensure a uniform fibres distribution (as a guide add 1 extra minute for every 1m3).</li> <li>Do not add the fibres directly into the mixing water.</li> </ul>

#### **LIMITATIONS**

- For best results use a good quality concrete / mortar.
   Fibres will not improve the quality of poor concrete or mortar
- SikaFiber® 618 PPM ZA is compatible with other Sika admixtures
- Do not use to replace structural steel reinforcement

#### **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### **LOCAL RESTRICTIONS**

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

#### **ECOLOGY HEALTH AND SAFETY**

#### **LEGAL NOTES**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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