

## PRODUCT DATA SHEET

# Sikalastic®-827 HT

Modified hot-melt adhesive

### DESCRIPTION

Sikalastic®-827 HT is a modified, expanding copolymer, hot-melt pellet adhesive. It bonds mastic asphalt, stone mastic asphalt and asphalt concrete to Sika bridge deck waterproofing systems.

### USES

Sikalastic®-827 HT may only be used by experienced professionals.

The pellets are used for:

- Broadcasting onto wet Sikalastic®-8902 Broadcasting onto wet SikaCor® HM Mastic

### CHARACTERISTICS / ADVANTAGES

- Provides a bond between Sika spray applied waterproofing membrane and asphalt overlay
- Provides a mechanical key due to expansion when in contact with hot asphalt
- Develops good bond and shear strength performance

### APPROVALS / STANDARDS

- Adhesive Layer in Waterproofing System ZTV-IN Part 7 Section 4, Sikalastic®-827 HT, kiwa, Test report No. P 8332-1-E
- Bridge Waterproofing System Sikalastic®-851, BBA, Certificate No. 15/H237, according BBA HAPAS guideline
- CE Marking and Declaration of Performance to ETA-18/1105, based on ETAG 033 Liquid applied bridge deck waterproofing kits

### PRODUCT INFORMATION

<b>Chemical Base</b>	Modified Ethyl-Vinyl-Acetate-Copolymer	
<b>Packaging</b>	25 kg bags Refer to current price list for packaging variations	
<b>Shelf Life</b>	24 months from date of production	
<b>Storage Conditions</b>	Product must be stored in original, unopened and undamaged packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to packaging.	
<b>Density</b>	~20 kg/l, bulk density Values at +23 °C	(EN ISO 2811-1)

### TECHNICAL INFORMATION

<b>Chemical Resistance</b>	Resistant to water, bitumen and de-icing salts
----------------------------	--

### APPLICATION INFORMATION

<b>Consumption</b>	~0,70 kg/m <sup>2</sup>
<b>Ambient Air Temperature</b>	Refer to the individual Product Data Sheet of the tack coat system

## APPLICATION INSTRUCTIONS

### LIMITATIONS

- Do not broadcast Sikalastic®-827 HT onto the tack coat if the pot life is exceeded.
- The asphalt paving temperature must be a minimum +140 °C on concrete deck surfaces.
- The asphalt paving temperature must be a minimum +160 °C on steel deck surfaces.

### BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

### ECOLOGY HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

**Sika South Africa (Pty) Ltd**  
 9 Hocking Place,  
 Westmead, 3608  
 South Africa  
 Phone +27 31 792 6500  
 www.sika.co.za



**Product Data Sheet**  
 Sikalastic®-827 HT  
 September 2020, Version 02.01  
 020706802100000001

Sikalastic-827HT-en-ZA-(09-2020)-2-1.pdf