

SAFETY DATA SHEET

According to SANS 10234, SANS 10228, SANS 11014 and Hazardous Chemical Substance Regs. (GNR. 1179 of 25 August 1995)



Sikagard®-63N Comp. B

Revision Date 31.03.2021

Version 4.1

Print Date 31.03.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikagard®-63N Comp. B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Special system, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika South Africa (Pty) Ltd
9 Hocking Place
Westmead
3608 Pinetown
South Africa
Telephone : +27 (0)31 792 6500
Telefax : +27 (0)31 700 1760
E-mail address of person responsible for the SDS : headoffice@za.sika.com

1.4 Emergency telephone number

+27 82 490 9409

SECTION 2: Hazards identification

Type of product : Mixture

2.1 Classification of the substance or mixture

Classification (SANS 10234)

| | |
|------------------------------------------------|----------------------------------------------------------|
| Acute toxicity, Category 4 | H302: Harmful if swallowed. |
| Acute toxicity, Category 4 | H332: Harmful if inhaled. |
| Skin corrosion, Sub-category 1B | H314: Causes severe skin burns and eye damage. |
| Serious eye damage, Category 1 | H318: Causes serious eye damage. |
| Skin sensitisation, Category 1 | H317: May cause an allergic skin reaction. |
| Long-term (chronic) aquatic hazard, Category 3 | H412: Harmful to aquatic life with long lasting effects. |

2.2 Label elements

Labelling (SANS 10234)

Hazard pictograms :

Signal word : Danger

Hazard statements : H302 + H332 Harmful if swallowed or if inhaled.

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| | | |
|--------------------------------|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | H314 | Causes severe skin burns and eye damage. |
| | H317 | May cause an allergic skin reaction. |
| | H412 | Harmful to aquatic life with long lasting effects. |
| Supplemental Hazard Statements | : EUH071 | Corrosive to the respiratory tract. |
| Precautionary statements | : Prevention: | |
| | P261 | Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. |
| | P273 | Avoid release to the environment. |
| | P280 | Wear protective gloves/ protective clothing/ eye protection/ face protection. |
| | Response: | |
| | P303 + P361 + P353 | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. |
| | P304 + P340 + P310 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. |
| | P305 + P351 + P338 + P310 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. |

Hazardous components which must be listed on the label:

3-aminomethyl-3,5,5-trimethylcyclohexylamine
m-phenylenebis(methylamine)
Adduct IXA-P (epoxy amine adduct, polymer)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

| Chemical name | CAS-No. EC-No. Registration number | Classification (SANS 10234) | Concentration (% w/w) |
|----------------------------------------------|-------------------------------------------------|---------------------------------------------------------------------------------------|--------------------------|
| 3-aminomethyl-3,5,5-trimethylcyclohexylamine | 2855-13-2 220-666-8 01-2119514687-32-XXXX | Acute Tox.4; H302 Acute Tox.4; H312 Skin Corr.1B; H314 Skin Sens.1A; H317 | >= 25 - < 40 |

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| | | | |
|------------------------------------------------------------------------------------------------|-------------------------------------------------|----------------------------------------------------------------------------------------------------------------|--------------|
| | | Aquatic Chronic3; H412 Eye Dam.1; H318 | |
| m-phenylenebis(methylamine) | 1477-55-0 216-032-5 01-2119480150-50-XXXX | Acute Tox.4; H302 Acute Tox.4; H332 Skin Corr.1B; H314 Skin Sens.1; H317 Aquatic Chronic3; H412 | >= 25 - < 40 |
| Adduct IXA-P (epoxy amine adduct, polymer) | 212580-83-1 | Acute Tox.4; H302 Skin Sens.1; H317 Aquatic Chronic3; H412 | >= 10 - < 20 |
| benzyl alcohol | 100-51-6 202-859-9 01-2119492630-38-XXXX | Acute Tox.4; H302 Acute Tox.4; H332 Eye Irrit.2; H319 | >= 10 - < 20 |
| 2,4,6-tris(dimethylaminomethyl)phenol Contains: bis[(dimethylamino)methyl]phenol <= 15 % | 90-72-2 202-013-9 01-2119560597-27-XXXX | Acute Tox.4; H302 Skin Corr.1C; H314 Eye Dam.1; H318 | >= 3 - < 5 |

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

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If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Gastrointestinal discomfort
Respiratory disorder
Allergic reactions
Headache
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Risks : Health injuries may be delayed.
corrosive effects
sensitising effects
Harmful if swallowed or if inhaled.
May cause an allergic skin reaction.
Causes serious eye damage.
Corrosive to the respiratory tract.
Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage : Keep container tightly closed in a dry and well-ventilated

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areas and containers place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.
Ensure adequate ventilation, especially in confined areas.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| | | |
|--------------------------------------------------|---|----------------------------------------|
| Appearance | : | liquid |
| Colour | : | colourless |
| Odour | : | amine-like |
| Odour Threshold | : | No data available |
| pH | : | ca. 10 (20 °C) Concentration: 100 % |
| Melting point/range / Freezing point | : | No data available |
| Boiling point/boiling range | : | No data available |
| Flash point | : | > 101 °C Method: closed cup |
| Evaporation rate | : | No data available |
| Flammability (solid, gas) | : | No data available |
| Upper explosion limit / Upper flammability limit | : | No data available |
| Lower explosion limit / Lower flammability limit | : | No data available |
| Vapour pressure | : | 0,07 hPa |
| Relative vapour density | : | No data available |
| Density | : | ca. 1,1 g/cm ³ (20 °C) |
| Solubility(ies) | | |
| Water solubility | : | insoluble |
| Solubility in other solvents | : | No data available |
| Partition coefficient: n-octanol/water | : | No data available |
| Auto-ignition temperature | : | No data available |
| Decomposition temperature | : | No data available |
| Viscosity | | |
| Viscosity, dynamic | : | No data available |
| Viscosity, kinematic | : | > 20,5 mm ² /s (40 °C) |

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Explosive properties : No data available

Oxidizing properties : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Harmful if swallowed or if inhaled.

Components:

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : LD50 Oral (Rat): 1.030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5,01 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

m-phenylenebis(methylamine):

Acute oral toxicity : LD50 Oral (Rat): 930 mg/kg

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Acute inhalation toxicity : LC50 (Rat): 1,34 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 Dermal (Rat): > 3.100 mg/kg

Adduct IXA-P (epoxy amine adduct, polymer):

Acute oral toxicity : LD50 Oral (Rat): 500 mg/kg

benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1.620 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4,178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 (Rat): > 1.999 mg/kg
Remarks: Harmful if swallowed.
Annex VI - Harmonised
REGULATION (EC) No 1272/2008

Skin corrosion/irritation

Causes severe burns.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rabbit
Assessment: Corrosive
Method: OECD Test Guideline 404

Assessment: irritating
Remarks: Annex VI - Harmonised
REGULATION (EC) No 1272/2008

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rabbit
Assessment: Causes serious eye damage.

Assessment: irritating
Remarks: Annex VI - Harmonised
REGULATION (EC) No 1272/2008

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Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Corrosive to the respiratory tract.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l
Exposure time: 72 h

m-phenylenebis(methylamine):

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l
Exposure time: 48 h

benzyl alcohol:

Toxicity to fish : LC50 (Fish): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to algae : EC50 (Scenedesmus capricornutum (fresh water algae)): > 10 - 100 mg/l
Exposure time: 72 h

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12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Endocrine disrupting potential : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 01 11* waste paint and varnish containing organic solvents or other dangerous substances

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Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number

ADR : UN 1760
IMDG : UN 1760
IATA : UN 1760

14.2 UN proper shipping name

ADR : CORROSIVE LIQUID, N.O.S.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-phenylenebis(methylamine))
IMDG : CORROSIVE LIQUID, N.O.S.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-phenylenebis(methylamine))
IATA : Corrosive liquid, n.o.s.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-phenylenebis(methylamine))

14.3 Transport hazard class(es)

ADR : 8
IMDG : 8
IATA : 8

14.4 Packing group

ADR
Packing group : II
Classification Code : C9
Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)
IMDG
Packing group : II
Labels : 8
EmS Code : F-A, S-B
IATA (Cargo)
Packing instruction (cargo aircraft) : 855
Packing instruction (LQ) : Y840
Packing group : II
Labels : Corrosive

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IATA (Passenger)

Packing instruction (passenger aircraft) : 851
Packing instruction (LQ) : Y840
Packing group : II
Labels : Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

| | |
|------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) | : Conditions of restriction for the following entries should be considered: Number on list 3 |
| International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors | : Not applicable |
| REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). | : None of the components are listed (=> 0.1 %). |
| REACH - List of substances subject to authorisation (Annex XIV) | : Not applicable |
| Regulation (EC) No 1005/2009 on substances that deplete the ozone layer | : Not applicable |
| Regulation (EU) 2019/1021 on persistent organic pollutants (recast) | : Not applicable |
| Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals | : Not applicable |
| REACH Information: | All substances contained in our Products are |

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- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)

Volatile organic compounds (VOC) content: 14,6 %

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: 14,6 %

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

- H302 : Harmful if swallowed.
- H312 : Harmful in contact with skin.
- H314 : Causes severe skin burns and eye damage.
- H317 : May cause an allergic skin reaction.
- H318 : Causes serious eye damage.
- H319 : Causes serious eye irritation.
- H332 : Harmful if inhaled.
- H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

- Acute Tox. : Acute toxicity
- Aquatic Chronic : Long-term (chronic) aquatic hazard
- Eye Dam. : Serious eye damage
- Eye Irrit. : Eye irritation
- Skin Corr. : Skin corrosion
- Skin Sens. : Skin sensitisation
- ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
- CAS : Chemical Abstracts Service
- DNEL : Derived no-effect level
- EC50 : Half maximal effective concentration
- GHS : Globally Harmonized System
- IATA : International Air Transport Association
- IMDG : International Maritime Code for Dangerous Goods
- LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of

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| LC50 | : test animals) : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period) |
| MARPOL | : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978 |
| OEL | : Occupational Exposure Limit |
| PBT | : Persistent, bioaccumulative and toxic |
| PNEC | : Predicted no effect concentration |
| REACH | : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency |
| SVHC | : Substances of Very High Concern |
| vPvB | : Very persistent and very bioaccumulative |

Classification of the mixture:

| | |
|-------------------|------|
| Acute Tox. 4 | H302 |
| Acute Tox. 4 | H332 |
| Skin Corr. 1B | H314 |
| Eye Dam. 1 | H318 |
| Skin Sens. 1 | H317 |
| Aquatic Chronic 3 | H412 |

Classification procedure:

| |
|--------------------|
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

ZA / EN