

## PRODUCT DATA SHEET

# Sikadur-Combiflex® SG-20 P

2-mm-thick, high-performance joint and crack sealing tape

### DESCRIPTION

Sikadur-Combiflex® SG-20 P is a 2 mm thick, flexible, waterproofing tape with advanced adhesion properties. It is based on modified flexible polyolefin (FPO). Sikadur-Combiflex® SG-20 P is part of the Sikadur-Combiflex® SG System.

### USES

Sikadur-Combiflex® SG-20 P is used for sealing:

- Movement joints
- Construction joints
- Pipe penetrations
- Cracks
- Building components where differential settlement is expected

Sikadur-Combiflex® SG-20 P is used for the following areas:

- Tunnels
- Culverts
- Hydroelectric power plants
- Sewage treatment plants
- Basements
- Below ground structures
- Water-retaining structures
- Drinking water reservoirs

### CHARACTERISTICS / ADVANTAGES

- Advanced adhesion, no activation on site required
- Very good crack-bridging ability
- Good resistance to specific chemicals
- Good resistance to root penetration
- Wide service temperature range
- Free from plasticisers
- Hot-air weldable
- Approved for contact with drinking water

### ENVIRONMENTAL INFORMATION

- Contributes towards satisfying Materials and Resources (MR) Credit: Building Product Disclosure and Optimization — Sourcing of Raw Materials under LEED® v4
- Contributes towards satisfying Materials and Resources (MR) Credit: Building Product Disclosure and Optimization — Material Ingredients under LEED® v4

### APPROVALS / STANDARDS

- Water Regulations, Sikadur Combiflex® SG Jointing System, using Sikadur 31DW Rapid, No. DWI 56.4.1124
- Drinking water AS/NZS 4020, Sikadur Combiflex® SG, ams Laboratories, Test report No. 1116525
- Artificial Weathering DIN EN ISO 4892-2 / 4892-3, Sikadur-Combiflex® SG, Report No.MT Nr. 09/0177
- CE marking and declaration of performance based on EN 13967:2012 Flexible sheets for waterproofing — Plastic and rubber damp proof sheets including plastic and rubber basement tanking sheet — Definitions and characteristics

## PRODUCT INFORMATION

<b>Chemical Base</b>	Modified flexible polyolefin (FPO)	
<b>Packaging</b>	1 roll of 25 m length Refer to the current price list for available packaging variations.	
<b>Shelf Life</b>	36 months from date of production	
<b>Storage Conditions</b>	The Product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to the packaging. Opened rolls must be used within 2 months.	
<b>Colour</b>	Light grey	
<b>Colour</b>	<u>Top layer surface texture</u>	<u>Smooth</u>
	<u>Bottom layer surface texture</u>	<u>Smooth</u>
<b>Length</b>	25 m	
<b>Width</b>	10 cm, 20 cm, 25 cm, 30 cm, 40 cm, 50 cm, 100 cm, 200 cm	
<b>Thickness</b>	2.00 mm (-0.10 mm / +0.20 mm)	
<b>Mass per Unit Area</b>	2.10 kg/m <sup>2</sup> (-0.10 kg/m <sup>2</sup> / +0.21 kg/m <sup>2</sup> )	(EN 1849-2)

## TECHNICAL INFORMATION

<b>Shore D Hardness</b>	35	(DIN 53505)
<b>Resistance to Impact</b>	<u>Method B, Soft support</u>	<u>≥ 1500 mm</u> (EN 12691)
<b>Resistance to Static Load</b>	<u>Hard support</u>	<u>≥ 15 kg</u> (EN 12730)
<b>Resistance to Root Penetration</b>	Pass	(CEN/TS 14416)
<b>Tensile Strength</b>	<u>Longitudinal (MD)</u>	<u>≥ 16 N/mm<sup>2</sup></u> (EN 12311-2)
	<u>Transversal (CMD)</u>	<u>≥ 16 N/mm<sup>2</sup></u>
<b>Elongation at maximum tensile force</b>	> 750 %	(EN 12311-2)
	Maximum permissible permanent elongation: < 25 % of non-adhered tape width, (for higher joint movement loop the tape into the joint)	
<b>Resistance to tear (nail shank)</b>	<u>Longitudinal (MD)</u>	<u>≥ 570 N</u> (EN 12310-1)
	<u>Transversal (CMD)</u>	<u>≥ 570 N</u>
<b>Joint Shear Resistance</b>	≥ 500 N/50 mm	(EN 12317-2)
<b>Service Temperature</b>	<u>Maximum</u>	<u>+40 °C</u>
	<u>Minimum</u>	<u>-30 °C</u>
<b>Water Tightness</b>	<u>Method B: 24 hours at 2 kPa</u>	<u>Pass</u> (EN 1928)
<b>Chemical Resistance</b>	Tested according to EN 1847. Contact Sika Technical Services for additional information.	
<b>Durability of Water Tightness against Chemicals</b>	<u>Calcium hydroxide, aged 28 days at +23 °C, tested 24 hours at 60 kPa</u>	<u>Pass</u> (EN 1928; EN 1847)
<b>Durability of Water Tightness against Ageing</b>	<u>Aged 12 weeks at +70 °C, tested 24 hours at 60 kPa</u>	<u>Pass</u> (EN 1928; EN 1296)

## APPLICATION INFORMATION

Ambient Air Temperature	Refer to the System Data Sheet: Sikadur-Combiflex® SG System
Substrate Temperature	Refer to the System Data Sheet: Sikadur-Combiflex® SG System

## SYSTEM INFORMATION

System Structure	Tape	Sikadur-Combiflex® SG-20 P
	Adhesive	Sikadur-Combiflex® CF Adhesive Normal Sikadur-Combiflex® CF Adhesive Rapid Sikadur®-31 DW Sikadur®-31 DW Rapid

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTS

- Sikadur-Combiflex® SG System - System Data Sheet
- Sikadur-Combiflex® SG System - Method statement

## ECOLOGY HEALTH AND SAFETY

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w)

## APPLICATION INSTRUCTIONS

### APPLICATION

#### IMPORTANT

#### Strictly follow installation procedures

Strictly follow installation procedures as defined in Method Statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

Reference must be made to the following document: Sikadur-Combiflex® SG System - Method statement

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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