

## PRODUCT DATA SHEET

# Sika® Tooling Agent N

Tooling agent to create smooth finishes with Sikaflex® sealants

**TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)**

<b>Chemical base</b>	Aqueous tenside solution
<b>Color (CQP001-1)</b>	Colorless transparent
<b>Application temperature</b>	5 – 35 °C
<b>Shelf life</b>	12 months <sup>A</sup>

CQP = Corporate Quality Procedure

<sup>A)</sup> stored in sealed container in a dry place between 5 and 25 °C

**DESCRIPTION**

Sika® Tooling Agent N is a water-based, solvent-free tooling agent for Sika's elastic sealants and adhesives.

**PRODUCT BENEFITS**

- pH neutral
- Compatible with common surfaces
- No washing-out or etching of fresh applied sealants or adhesives

**AREAS OF APPLICATION**

Sika® Tooling Agent N is designed for smoothening freshly applied Sika elastic sealants and adhesives. In tested cases, Sika® Tooling Agent N did not affect paint finishes and further commonly used surfaces. However, in critical cases it is recommend to check compatibility by tests, especially with fresh and/or water-based paints.

This product is suitable for experienced professional users only. Tests with actual substrates and conditions have to be performed ensuring material compatibility.

## METHOD OF APPLICATION

Sika® Tooling Agent N may be sprayed directly on the surface and tooled with a smoothing tool. Another type of application is to smooth the surface with a tool previously immersed in Sika® Tooling Agent N. The viscosity of Sika® Tooling Agent N can be adjusted by adding clean water to the product. Tightly re-seal container immediately after each use.

## Storage condition

Unopened containers may be stored between 5 °C and 25 °C.

Opened containers must be used within a few weeks. Degradation of the product will result in growth of micro-organisms and a subsequent unpleasant odor. In such cases, the product is to be disposed of.

## IMPORTANT NOTE

Sika® Tooling Agent N contains a small amount of water soluble polymers which remain on the surface. If the smoothed product needs to be overpainted, remove the above mentioned polymers by rinsing the surface with clean water.

## FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

Copies of the following publications are available on request:

- Safety Data Sheets

## PACKAGING INFORMATION

Can	500 ml 1 l
Container	5 l

## BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

## DISCLAIMER

The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

## PRODUCT DATA SHEET

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