

PRODUCT DATA SHEET

Sika Waterbar® O EG

INTERNAL WATERBARS FOR EXPANSION JOINT SEALING IN WATERTIGHT CONCRETE CONSTRUCTION

DESCRIPTION

Sika Waterbars Type O made from PVC-P are used for sealing expansion joints in watertight concrete structures. Sika Waterbars PVC-P Type O are available in a range of different sizes to suit different structures and applications.

USES

Application fields:

- Joint sealing in concrete structures
- Expansion joint sealing in insitu concrete Typical structures include:
 - Residential building basements
 - Commercial building basements
 - Underground car parks

CHARACTERISTICS / ADVANTAGES

- High tensile strength and elongation
- Permanent flexibility Suitable for medium levels of hydrostatic pressure and stress
- Resistant to all natural mediums in soil and ground-water that are aggressive to concrete
- Weldable

APPROVALS / STANDARDS

Standards / Directives: Profile geometry and physical properties according to Sika Factory Standard

- Sika Waterbar PVC-P welding instruction and method statement
- Testing & Approvals: Manufacturer's test certificates provided, other certificates by agreement

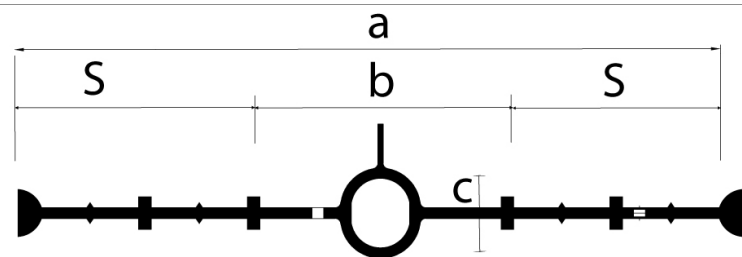
PRODUCT INFORMATION

Chemical Base

PVC-P Polyvinyl Chloride Plasticized

Packaging	Standard rolls 15 or 30 m dependent on profile.
Appearance / Colour	Yellow
Shelf Life	The product does not expire if stored correctly
Storage Conditions	▪ To be stored on the pallets as supplied on a flat base
Shore A Hardness	90 ± 5 DIN 53505
Tensile Strength	≥ 10 N/mm ² DIN 53455 12 - 15 N/mm ² CRD-C 573 , ASTM D-412 & D-638 ≥ 11 N/mm ² BS 2782 M320A
Elongation	> 300 % DIN 53455 300% - 350% CRD-C 573, ASTM D-412 & D-638 > 300 % BS 2782 M320A
Tear Strength	≥ 12 N/mm ² DIN 53507 A
Chemical Resistance	Permanent: Water, seawater, sewage, road salt solutions. Temporarily: Diluted inorganic alkalis, mineral acids and mineral oils.
Service Temperature	- 35°C to + 55°C

System Structure



Total width (mm) a	Width of movement part (mm) b	Thickness (mm) c	Width of sealing part (mm)
O20L (200mm)	75mm	3.5mm	62.5mm
O25L (250mm)	96mm	2.4mm	77mm
O32L (320mm)	114mm	3.0mm	103mm
O20 (200mm)	66.5mm	3.0mm	66.75mm
O25 (250mm)	102mm	3.5mm	74mm
O32 (320mm)	108mm	3.5mm	106mm

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY HEALTH AND SAFETY

APPLICATION INSTRUCTIONS

APPLICATION METHOD / TOOLS

General

Only butt joints should be formed on site with Sika Waterbars PVC-P Type O.

Prefabricated formpieces:

Standard formpieces (flat or vertical) for Sika Waterbars PVC-P Type O include: Cross pieces, T-pieces, L-pieces.

Prefabricated formpieces help to reduce the required butt joints on site to a minimum.

Special formpieces:

Combined formpiece systems using combinations of different standard connections and profiles. The standard maximum total length of formpiece system is 20m maximum. Longer formpiece systems on request.

Handling:

- Careful transport and handling on site
- Installation at ambient and waterbar material temperatures $\geq 0^{\circ}\text{C}$
- Protection until the waterbar system is fully cast in the concrete
- Special care must be taken with the waterbar system ends
- Waterbars must be cleaned before casting in

Application:

- Internal waterbars are to be installed within the concrete section and clearance from the edge of the concrete must be at least half of the total width of the waterbar
- Detailed information on installation is given in the relevant method statement and instruction for use. If there are very high stresses or difficult concreting conditions, the waterbars can be combined with integrated injection hoses installed locally on the lateral anchoring ribs to additionally inject / grout around the cast-in parts at a later date.

Joining on site:

The Sika Waterbars PVC-P Type O are butt jointed by welding.

Joining with adhesives is not permitted.

Requirement: Minimum ambient temperature $+ 5^{\circ}\text{C}$ and dry weather conditions.

Site joints must be formed only by trained and qualified personnel.

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LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika re-

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