

STRONG AS STEEL



SikaPower[®]-4720 HIGH-STRENGTH PANEL ADHESIVE

- Excellent adhesion performance
- Clean, fast and easy application
- Long open time with fast cure
- Solvent- and silicone-free

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PRODUCT BENEFITS

Excellent adhesion to a wide variety of substrates without primer

→ robust secure adhesion with minimal substrate preparation and therefore faster application

Superior application properties (e.g. no running or dripping)

→ easy, quick and clean product application

Long open time with fast cure at 23 °C / accelerated curing with heat

→ high flexibility during working process and fast handover to car owner

Controlled bond line thickness by 0.25 mm glass beads

→ over clamp protection and therefore secure joining and fixation

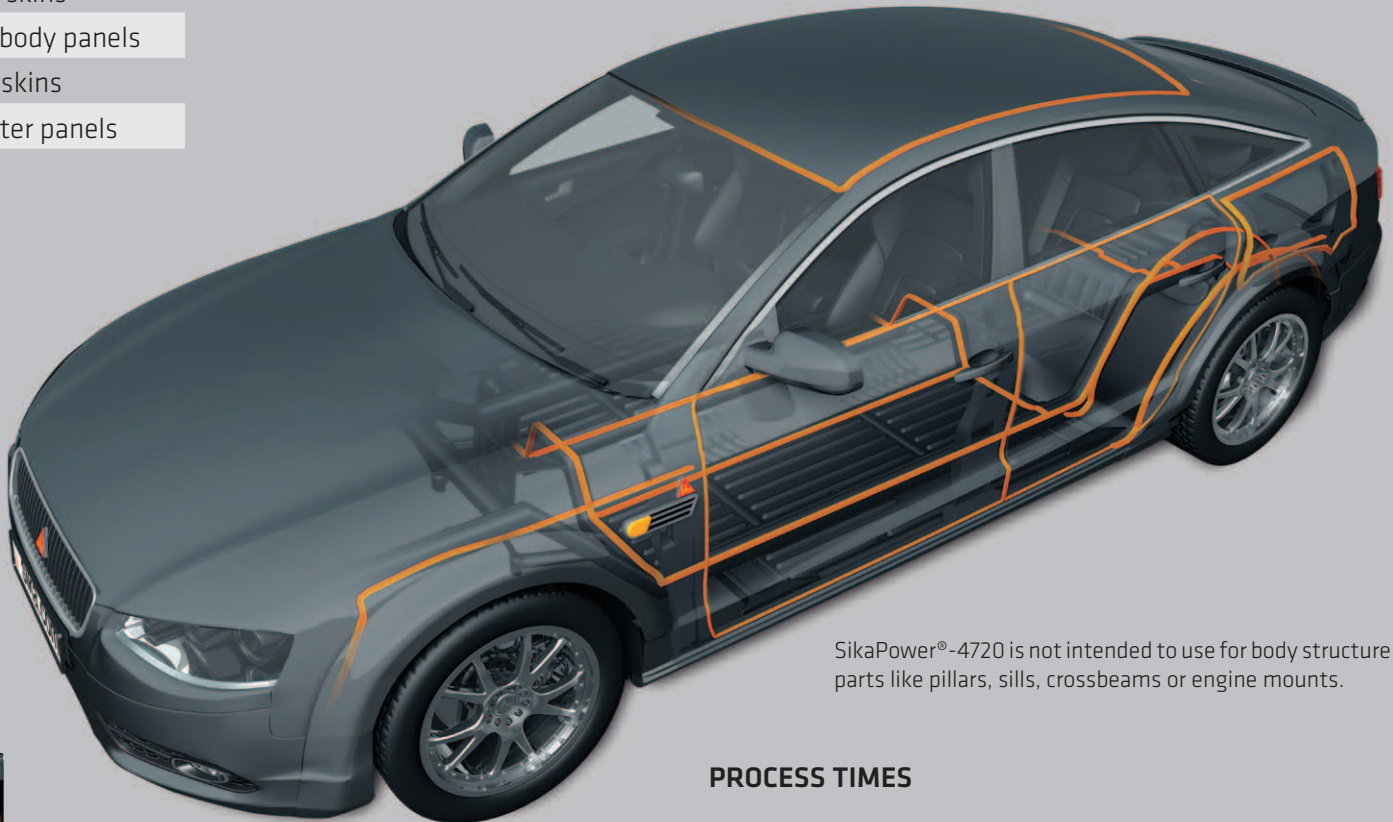
Conforms to OEM standards

→ recovers vehicle's original condition in regards to quality, safety and driving comfort

AREAS OF APPLICATION

SikaPower®-4720 is a two-component high-strength epoxy adhesive with excellent adhesion properties. It is suitable for panel bonding with exposure to high dynamic stress areas. This structural adhesive can easily be spot-welded through when wet. SikaPower®-4720 is specifically designed for metal and composite panel bonding such as:

- door skins
- rear body panels
- roof skins
- quarter panels




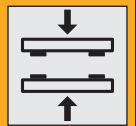


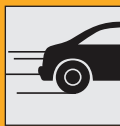
SikaPower®-4720 is not intended to use for body structure parts like pillars, sills, crossbeams or engine mounts.



PRODUCT DETAILS

Packaging:	195 ml cartridge
Chemical base:	2-component epoxy
Color:	black

PROCESS TIMES

temperature	open time	clamp time	grindable	drive-away time
				
10 °C	90 min	16 h	48 h	48 h
23 °C	60 min	4.5 h	16 h	24 h
30 °C	30 min	2 h	6 h	8 h
60 °C	n.a.	30 min	1 h	1 h

Our most current General Sales Conditions shall apply.
Please consult the Data Sheet prior to any use and processing.

www.sika.com/aftermarket

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