

## PRODUCT DATA SHEET

# SikaPaver<sup>®</sup>-746

(formerly MasterCast<sup>®</sup> 746)

New generation plasticizer for Manufactured Concrete Products, specially engineered for block and paver mixes

### DESCRIPTION

**SikaPaver<sup>®</sup>-746** is an innovative multipurpose plasticizer specially developed for semi-dry concrete mixes. The product is suitable for the production of blocks and pavers. At the same time, **SikaPaver<sup>®</sup>-746** accelerates the strength development and reduces the cycle time whilst the appearance is maintained or even improved.

Due to its unique principle of action on the cement grain, **SikaPaver<sup>®</sup>-746** fully exploits the hydration potential of cement resulting in higher early strengths and shorter curing times.

### USES

SikaPaver<sup>®</sup>-746 is suitable for manufacturing concrete products, especially:

- Pavers
- Blocks
- Hollow-core Slabs

### PRODUCT INFORMATION

<b>Packaging</b>	SikaPaver <sup>®</sup> -746 is available in 1000 litre IBCs.
<b>Shelf Life</b>	If stored in unopened containers according to manufacturer's instructions, the shelf life is 12 months.
<b>Storage Conditions</b>	SikaPaver <sup>®</sup> -746 must be stored in a place where the temperature does not drop below 5°C.
<b>Appearance / Colour</b>	Brownish liquid
<b>Density</b>	1.180 -1.230
<b>pH-Value</b>	5.0 – 7.0

# SYSTEM INFORMATION

**Compatibility** SikaPaver®-746 is not compatible with ViscoCrete superplasticizers.

# APPLICATION INFORMATION

**Recommended Dosage** The normally recommended dosage rate is:  
**0.3 to 1.0 litres per 100 kg** of cement.  
Other dosages may be used in special cases according to specific job site conditions. In this case, please consult our Technical Services Department.

**Dispensing** SikaPaver®-746 is a liquid ready-to-use admixture to be added to the concrete during the mixing process. The best results are obtained when the admixture is added after all the other components are already in the mixer and after the addition of at least 80% of the total water. The water content is adjusted to obtain the desired consistency or workability.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ECOLOGY HEALTH AND SAFETY

No special requirements must be observed while the product is used. Protection gloves and glasses are recommended. Do not eat, drink or smoke during the application. SikaPaver®-746 is non-flammable, non-toxic or irritant and is not subject to special transport requirements. Please consult the Material Safety Data Sheet for detailed information.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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